

Date: Tuesday, 03/10/2006 8:31:35 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 3/4" FOAM SEAL
Job Number : 28812	
Estimate Number : 10139	
P.O. Number : N/A	Part Number : D2464
This Issue : 03/10/2006 S.O. No. : N/A	Drawing Number : D2464 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 25153	Material : N/A
Written By : _____	Due Date : 05/10/2006 Qty: 500 Um: Each
Checked & Approved By : _____	
Comment : Est: A 00.06.05 New Issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 2164 Purchase part as per Dwg D2464

Possible Supplier: Accurate Rubber

Material release note required

C206/10/03 (500)

2.0	45150008	SEAL
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Comment: Qty.: 1.0000 f(s)/Unit Total : 500.0000 f(s)

3/4 " FOAM SEAL

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

C206/10/04 (500 FT)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

C206/10/05

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 337

C206/10/06 (500)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: PD Date: 06/10/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 03/10/2006 8:31:35 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 3/4" FOAM SEAL

Job Number: 28812

Part Number: D2464

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



58881

Comment: FINAL INSPECTION/W/O RELEASE

06/10/06

Job Completion



u 06/10/06

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



511 12771 No.
Nisk Richmond,
Can Canada V1
Tele Tel : (604)
Fax Fax : (604)

CERTIFICATE OF COMPLIANCE

Date : 3/10/2006

Customer : DART AEROSPACE

Customer P.O. # : 2164

ACR W.O. # : 122702

Item # : 351500008

Item Description: 1/8"X3/4" SPONGE

ACR Compound : NEO

Date Shipped: 3/10/2006

This Certifies that to the best of our knowledge the material delivered under this contact is in accordance with the terms of the contract, and with ACR Group quality standards.

A large, stylized handwritten signature in black ink, likely belonging to a representative of ACR Group Inc.

(ACR GROUP INC. REPRESENTATIVE)



12771 No. 5 Road
Richmond, BC V7A 4E9

Telephone: (604) 274-9955
Fax (604) 274-1013
Website: www.ACRrubber.com

Fax Transmission

kipante@acrgroup-ca.com

Page 1 of 1

To: DART AREOSPACE

Date: OCT 04-2006

Attention: Chantal

Fax No: 613-632-1053

From: Andy Huang

Reference: ACR Item #

Message:

Dear Chantal & Linda

Both ACR Item#: 45150008
35150008

Are item numbers for Neo-Sponge

You are welcome to use either one of them for future orders

Thank you for your business

ACR Group Inc

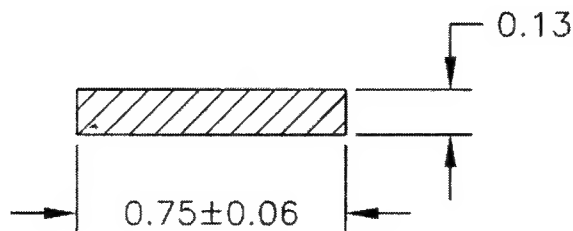
Website: www.acrrubber.com

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DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2464	REV. B SHEET 1 OF 1
DATE 05.01.07		TITLE NEOPRENE SEAL	SCALE NTS
A	98.09.11	NEW ISSUE	
B	05.01.07	REMOVE 'REF'; ADD SPEC	

SPECIFICATION CONTROL DRAWING



REFERENCE ONLY

D2464-XXXX BLACK CLOSED CELL NEOPRENE SEAL WITH ADHESIVE BASE
|
PER ASTM D-1056-98 CLASS 2C1 TYPE IV1
LENGTH

EG: 87.5" LONG: D2464-0875
10" LONG: D2464-0100

RELEASED
05.02.02 *[Signature]*

POSSIBLE SUPPLIERS:
ACCURATE RUBBER, P/N 451500008

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